

Declaration of Conformity

Alumeco ApS hereby declare that the AMPCO bronze alloys listed below are suited for contact with food:

AMPCO alloys approved for food processing applications			
Alloy Name	Certificate	Alloy Name	Certificate
AMPCO 8	Certificate AMPCO® 8	AMPCO M4	Certificate AMPCO® M4
AMPCO 18	Certificate AMPCO® 18	AMPCOLOY 940	Certificate AMPCOLOY® 940
AMPCO 22	Certificate AMPCO® 22	AMPCOLOY 944	Certificate AMPCOLOY® 944

The declaration is based on:

THE EUROPEAN PARLIAMENT AND COUNCIL REGULATION (EU) no. 1935/2004

"The principle underlying this Regulation is that any material or article intended to come into contact directly or indirectly with food must be sufficiently inert to preclude substances from being transferred to food in quantities large enough to endanger human health or to bring about an unacceptable change in the composition of the food or a deterioration in its organoleptic properties."

REGULATION OF THE COMMISSION (EU) no. 2023/2006

Relative to this regulation that concerns "Good procedure of manufacturing the material and goods in contact with foods" the main objective for Alumeco ApS is to provide our customers with full traceability via batch and certificate control.

Declaration:

In the guidelines from the Danish, French and other European authorities, the above listed AMPCO alloys are fully compliant with the Good Manufacturing Practice (GMP). For more information we strongly recommend reading the guidelines.

Ex. Food contact materials - metals and alloys (norden.org)

The declaration does not include:

Future surface treatments

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Certificates

At all times, Alumeco ApS recommend that all goods are ordered with 3.1 material certificate to ensure the traceability and the product qualifications for use in the food industry.

Alumeco ApS recommend moreover that the customer ensures that the chosen aluminium is qualified for usage in the specific intended purpose. On this subject Alumeco Aps can give guidance.

For further information about aluminum, its qualifications, potential use and surface treatments, we refer to www.alumeco.com or to contact our external quality department via: quality@alumeco.com.

Odense, 16th of June 2025

Thomas Andresen Quality Engineer

